

ROCKMASTER/13 DN 31 with 6 spirals structure

	DN	R.O.D	O.D	MAX W.P	BURST PRESSURE	MIN. BEND RADIUS	WEIGHT
Hose type	31	mm	mm	bar	bar	mm	g/m
Rockmaster/13	old	46,0	48,8	350	1500	420	3285
	New!	47,0	50,0	350	1500	420	3600

REMARKS: “New hose branding will indicate the new structure “6 PLY”
The new structure will have the code “H10035032”

The new structure will be available progressively starting from April 2010, new orders will be considered of new 6 spirals structure.

New INTERLOCK PLUS fitting solution crimping data with new hose 6 spirals:

MF2000 IL PLUS & M01600-20 ferrule

- external skive length 67mm (+/-0,5mm)
- internal skive length 22mm (+/-0,5mm)
- crimping **53,1mm** (0/-0,2mm)



**WARNING
SAFETY IMPACT**



ROCKMASTER/13 DN 31 with 6 spirals structure

Old InterLock fitting solution crimping data with new hose 6 spirals:

MF2000 InterLock + M01300-20 ferrule

- external skive length 73mm (+/-0,5mm)
- internal skive length 17mm (+/-0,5mm)
- crimping **54,6 mm** (0/-0,2mm)

MF3000 OPS fitting solution crimping data with new hose 6 spirals:

- External skive length 54mm (+/-0,5mm) = 2.13 inch
- Crimping **52,3 mm** (0/-0,2mm) = 2.059inch
- Bubble crimp style



WARNING
SAFETY IMPACT